### PARTS LIST

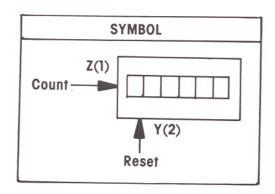
ARO PNEUMATIC LOGIC CONTROL LOGIC FUNCTION ASSEMBLY

ARO PNEUMATIC TOTALIZING COUNTERS

MODELS 59801 59836

> FORM 799-2 REV. 5/92







## IMPORTANT: READ THIS MANUAL CAREFULLY BEFORE INSTALLING, OPERATING OR SERVICING THIS EQUIPMENT.

#### DESCRIPTION

Model 59801 and Model 59836 Pneumatic Counters provide a visual readout of the total number of pneumatic pressure pulses it receives at rates up to 1200 counts per minute. The counters advance one-half figure when the count signal is pressurized and then advances the remaining one-half figure when the signal is exhausted. Each pneumatic pulse increases the numeric indication by one. Counters Model 59801 and Model 59836 can be reset to zero by manually depressing the reset push button or by a pneumatic pressure signal at the reset port.\* Counter Model 59801 is designed for panel mounting, while Model 59836 is designed for surface mounting. Both operate on dry, filtered (20 micron), and non-lubricated compressed air. \*No count Signals are to be present during the reset cycle.

>12 PSI

< 5 PSI

### **SPECIFICATIONS**

MANUAL RESET L

Indication: Counter Drive:

6 Figures, 5/32 high Rise Pressure

Fall-off Pressure Working Pressure Maximum Pressure

Maximum Cycle Rate Minimum Signal Duration

Pressure Signal Exhaust Signal

.125 DIA

30 to 85 PSI 115 PSI 20 per sec. .025 sec. .025 sec.

NUMERICAL READOUT

**---.350** -2.203 .125 -2.465 1.578 1.031 0

MODEL 59836

MODEL 59801

(Ó) 1.000 INSTANT TUBING CONNECTION-FOR .156 O.D. TUBING

Reset.

Pneumatic:

Minimum Pressure Maximum Pressure Minimum Signal Duration Maximum Signal Duration

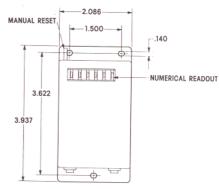
30 PSI 115 PSI 0.3 sec.

INSTALLATION

Counter Model 59801 may be panel mounted. Fits panel opening 1-1/16" high x 2-1/32" wide.



INSTANT TUBING CONNECTION OR .156 O.D. TUBING





# ARO PNEUMATIC LOGIC CONTROL

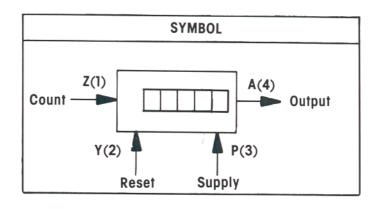
# LOGIC FUNCTION ASSEMBLY

PARTS LIST

### ARO PNEUMATIC PREDETERMINING COUNTER

REV. 1/89





### **DESCRIPTION**

Model 59802 Predetermining Counter provides a pneumatic output signal at the end of a preselected count. In operation, each pneumatic pulse decreases the numeric indication by one. When the counter reaches an indication of 0000, a built-in pneumatic valve switches to open providing an output signal.

Model 59802 can be reset to the preselected number by manually depressing the reset button or by a pneumatic pressure signal at the reset port.\* The preselected number is changed by depressing the reset push button, opening the cover above the indication dial, and actuating the preselect buttons until the desired numerical valve is present.

\*No count signals are to be present during reset cycle.

The Model 59802 counter is designed for panel mounting and operates on dry, filtered (20 micron), and non-lubricated compressed air.

### **SPECIFICATIONS**

Indication: Counter Drive: 4 Figures, 5/32 high Rise Pressure

Fall-off Pressure

➤ 12 PSI < 5 PSI

Working Pressure 30 to 85 PSI Maximum Pressure

Minimum Signal Duration

Pressure Signal

Exhaust Signal

Reset,

Pneumatic:

Minimum Pressure Maxmimum Pressure

Minimum Signal Duration

30 PSI 115 PSI

0.3 sec.

Maximum Signal Duration

### Output Valve:

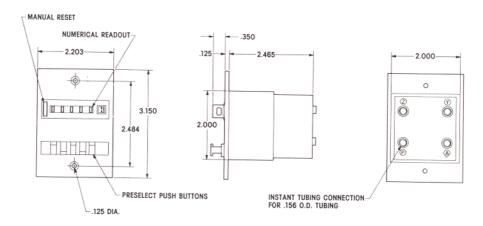
Port "P" supply connection for output: Minimum Pressure 30 PSI Maximum Pressure 115 PSI Port "A" output connection open to exhaust during counting cycle; when counter reaches "0000",

115 PSI

.05 sec.

.05 sec.

Port "A" is pressurized from the supply at Port "P". Flow at 100 PSI = 4.5 SCFM



### INSTALLATION

Counter may be panel mounted. Fits panel opening 2-1/64" square.